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FORMULA SHEET $f = f T N t '1 S = 60 S$

= 'Q 40 N N 9 D - d length of workpiece

Set-over = 2 length of taper length of

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workpiece Set-over = Ratio 2 ; $\tan = 2L$
Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$
Following angle = $90 + (\text{Helix angle} - \text{clearance angle})$
Lead = No. of starts pitch Pitch

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workpiece Set-over = 2 length of taper

length of workpiece Set-over = Ratio 2

$\theta \tan = 2L$ Leading angle = $90 - (\text{Helix}$

angle + clearance angle) $\text{Foll } \text{'' } \circ \text{ ' ' } \circ$

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owing angle = $90 + (\text{Helix angle} - \text{clearance angle})$ Lead = No. of starts
pitch Pitch

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1.2 Name the types of welded joints shown in FIGURE 1. Write only the answer ... THIRD ANGLE ORTOGRAPHIC PROJECTION AND MACHINING SYMBOLS

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